

1 Identification

- **Product identifier**
- **Trade name:** 39650 (3965A & 3963B catalyzed)
- **Article number:** 39650 Kit
- **Application of the substance / the mixture** Coating
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
SEM Products Inc.
1685 Overview Drive
Rock Hill, SC 29730
803 207 8225
- **Information department:**
cust_care@semproducts.com : SEM Products, Inc. 1685 Overview Dr. Rock Hill, SC 29730 : phone 1-800-831-1122, M - TH 7am - 4pm EDT
- **Emergency telephone number:** CHEMTREC 1-800-424-9300

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flam. Liq. 2 H225 Highly flammable liquid and vapor.



GHS08 Health hazard

Resp. Sens. 1 H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

STOT SE 2 H371 May cause damage to organs.



GHS07

Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2A H319 Causes serious eye irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

STOT SE 3 H335 May cause respiratory irritation.

- **Label elements**

- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**



GHS02



GHS08



GHS07

- **Signal word** Danger

- **Hazard-determining components of labeling:**

HDI Prepolymer

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Talc

acetone

POLYESTER RESIN

· **Hazard statements**

H225 Highly flammable liquid and vapor.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H317 May cause an allergic skin reaction.

H371 May cause damage to organs.

H335 May cause respiratory irritation.

· **Precautionary statements**

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P233 Keep container tightly closed.

P240 Ground/bond container and receiving equipment.

P241 Use explosion-proof electrical/ventilating/lighting/equipment.

P242 Use only non-sparking tools.

P243 Take precautionary measures against static discharge.

P260 Do not breathe dust/fume/gas/mist/vapors/spray.

P264 Wash thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P272 Contaminated work clothing must not be allowed out of the workplace.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P284 [In case of inadequate ventilation] wear respiratory protection.

P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P308+P311 IF exposed or concerned: Call a poison center/doctor.

P362+P364 Take off contaminated clothing and wash it before reuse.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P321 Specific treatment (see on this label).

P337+P313 If eye irritation persists: Get medical advice/attention.

P342+P311 If experiencing respiratory symptoms: Call a poison center/doctor.

P363 Wash contaminated clothing before reuse.

P370+P378 In case of fire: Use for extinction: CO₂, powder or water spray.

P403+P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 2

Fire = 3

Reactivity = 0

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· **HMIS-ratings (scale 0 - 4)**

HEALTH	*2	Health = *2
FIRE	3	Fire = 3
REACTIVITY	0	Reactivity = 0

- **Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- **Description:**
Mixture: consisting of the following components.
Weight percentages

· **Dangerous components:**

14807-96-6	Talc	13-30%
28182-81-2	HDI Prepolymer	13-30%
67-64-1	acetone	≥7-<10%
	POLYESTER RESIN	≥7-<10%
123-86-4	n-butyl acetate	5-7%
110-43-0	heptan-2-one	1.5-5%
763-69-9	ethyl 3-ethoxypropionate	1.5-5%
1330-20-7	xylene	1-1.5%

4 First-aid measures

- **Description of first aid measures**
- **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet

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- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** No special measures required.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

· **PAC-1:**

28182-81-2	HDI Prepolymer	7.8 mg/m ³
67-64-1	acetone	200 ppm
123-86-4	n-butyl acetate	5 ppm
110-43-0	heptan-2-one	150 ppm
763-69-9	ethyl 3-ethoxypropionate	1.6 ppm
1330-20-7	xylene	130 ppm
112945-52-5	SILICA	18 mg/m ³
77-58-7	dibutyltin dilaurate	1.1 mg/m ³
100-41-4	ethylbenzene	33 ppm
822-06-0	hexamethylene-di-isocyanate	0.018 ppm
108-83-8	2,6-dimethylheptan-4-one	75 ppm

· **PAC-2:**

28182-81-2	HDI Prepolymer	86 mg/m ³
67-64-1	acetone	3200* ppm
123-86-4	n-butyl acetate	200 ppm
110-43-0	heptan-2-one	670 ppm
763-69-9	ethyl 3-ethoxypropionate	18 ppm
1330-20-7	xylene	920* ppm
112945-52-5	SILICA	100 mg/m ³
77-58-7	dibutyltin dilaurate	8 mg/m ³
100-41-4	ethylbenzene	1100* ppm
822-06-0	hexamethylene-di-isocyanate	0.2 ppm
108-83-8	2,6-dimethylheptan-4-one	330 ppm

· **PAC-3:**

28182-81-2	HDI Prepolymer	510 mg/m ³
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67-64-1	acetone	5700* ppm
123-86-4	n-butyl acetate	3000* ppm
110-43-0	heptan-2-one	4000* ppm
763-69-9	ethyl 3-ethoxypropionate	110 ppm
1330-20-7	xylene	2500* ppm
112945-52-5	SILICA	630 mg/m ³
77-58-7	dibutyltin dilaurate	48 mg/m ³
100-41-4	ethylbenzene	1800* ppm
822-06-0	hexamethylene-di-isocyanate	3 ppm
108-83-8	2,6-dimethylheptan-4-one	2000* ppm

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
No special measures required.
Ensure good ventilation/exhaustion at the workplace.
- **Information about protection against explosions and fires:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Store in a cool location.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**
Keep receptacle tightly sealed.
Store in cool, dry conditions in well sealed receptacles.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.
At this time, the other constituents have no known exposure limits.

67-64-1 acetone	
PEL	Long-term value: 2400 mg/m ³ , 1000 ppm
REL	Long-term value: 590 mg/m ³ , 250 ppm
TLV	Short-term value: 1187 mg/m ³ , 500 ppm
	Long-term value: 594 mg/m ³ , 250 ppm
	BEI
123-86-4 n-butyl acetate	
PEL	Long-term value: 710 mg/m ³ , 150 ppm

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REL Long-term value: 950 mg/m³, 200 ppm
TLV Short-term value: 712 mg/m³, 150 ppm
Long-term value: 238 mg/m³, 50 ppm

110-43-0 heptan-2-one

PEL Long-term value: 465 mg/m³, 100 ppm
REL Long-term value: 465 mg/m³, 100 ppm
TLV Long-term value: 233 mg/m³, 50 ppm

1330-20-7 xylene

PEL Long-term value: 435 mg/m³, 100 ppm
REL Short-term value: 655 mg/m³, 150 ppm
Long-term value: 435 mg/m³, 100 ppm
TLV Short-term value: 651 mg/m³, 150 ppm
Long-term value: 434 mg/m³, 100 ppm
BEI

· Ingredients with biological limit values:

67-64-1 acetone

BEI 50 mg/L
Medium: urine
Time: end of shift
Parameter: Acetone (nonspecific)

1330-20-7 xylene

BEI 1.5 g/g creatinine
Medium: urine
Time: end of shift
Parameter: Methylhippuric acids

· **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.

· **Breathing equipment:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

· **Protection of hands:**

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

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· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

· Form:	Liquid
· Color:	According to product specification
· Odor:	Characteristic
· Odor threshold:	Not determined.

· **pH-value:** Not determined.

· **Change in condition**

· Melting point/Melting range:	Undetermined.
· Boiling point/Boiling range:	55 °C

· **Flash point:** -19 °C

· **Flammability (solid, gaseous):** Not applicable.

· **Ignition temperature:** 370 °C

· **Decomposition temperature:** Not determined.

· **Auto igniting:** Product is not selfigniting.

· **Danger of explosion:** In use, may form flammable/explosive vapour-air mixture.

· **Explosion limits:**

· Lower:	2.6 Vol %
· Upper:	13 Vol %

· **Vapor pressure at 20 °C:** 233 hPa

· Density at 20 °C:	1.19372 g/cm ³
· Relative density	Not determined.
· Vapor density	Not determined.
· Evaporation rate	Not determined.

· **Solubility in / Miscibility with**

· **Water:** Not miscible or difficult to mix.

· **Partition coefficient (n-octanol/water):** Not determined.

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- **Viscosity:**
 - Dynamic:** Not determined.
 - Kinematic:** Not determined.
- **Solvent content:**
 - Organic solvents:** 22.3 %
 - VOC content:** 12.35 %
 - 173.4 g/l / 1.45 lb/gl
- **Solids content:** 77.5 %
- **Other information** No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **LD/LC50 values that are relevant for classification:**
- 28182-81-2 HDI Prepolymer**

Oral	LD50	1,000 mg/kg (rat)
Dermal	LD50	5,000 mg/kg (rabbit)
Inhalative	LC50/4 h	137-1,150 mg/l (rat)

- **Primary irritant effect:**
 - **on the skin:** Irritant to skin and mucous membranes.
 - **on the eye:** Irritating effect.
- **Sensitization:**
 - Sensitization possible through inhalation.
 - Sensitization possible through skin contact.
- **Additional toxicological information:**
 - The product shows the following dangers according to internally approved calculation methods for preparations:
 - Harmful
 - Irritant

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**

14807-96-6	Talc	3
1330-20-7	xylene	3
100-41-4	ethylbenzene	2B

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· **NTP (National Toxicology Program)**

None of the ingredients is listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Water hazard class 1 (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- | | |
|----------------------------------|------------------------------------|
| · UN-Number | |
| · DOT, ADR, IMDG, IATA | UN1263 |
| · UN proper shipping name | |
| · DOT | Paint |
| · ADR | 1263 Paint, special provision 640D |
| · IMDG | PAINT (HDI Prepolymer) |
| · IATA | PAINT |

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· **Transport hazard class(es)**

· **DOT**



· **Class** 3 Flammable liquids
· **Label** 3

· **ADR, IATA**



· **Class** 3 Flammable liquids
· **Label** 3

· **IMDG**



· **Class** 3 Flammable liquids
· **Label** 3

· **Packing group**

· **DOT, ADR, IMDG, IATA** II

· **Environmental hazards:** Product contains environmentally hazardous substances: HDI Prepolymer

· **Marine pollutant:** No
Symbol (fish and tree)

· **Special precautions for user** Warning: Flammable liquids

· **EMS Number:** F-E,S-E

· **Stowage Category** B

· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code** Not applicable.

· **Transport/Additional information:**

· **DOT**

· **Quantity limitations** On passenger aircraft/rail: 5 L
On cargo aircraft only: 60 L

· **ADR**

· **Excepted quantities (EQ)** Code: E2
Maximum net quantity per inner packaging: 30 ml
Maximum net quantity per outer packaging: 500 ml

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- **IMDG**
- **Limited quantities (LQ)** 5L
- **Excepted quantities (EQ)** Code: E2
Maximum net quantity per inner packaging: 30 ml
Maximum net quantity per outer packaging: 500 ml
- **UN "Model Regulation":** UN 1263 PAINT, SPECIAL PROVISION 640D, 3, II

15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture
- Sara

· **Section 355 (extremely hazardous substances):**

None of the ingredient is listed.

· **Section 313 (Specific toxic chemical listings):**

14807-96-6	Talc
	Acrylic Resin
1330-20-7	xylene
100-41-4	ethylbenzene
822-06-0	hexamethylene-di-isocyanate

· **TSCA (Toxic Substances Control Act):**

14807-96-6	Talc
28182-81-2	HDI Prepolymer
67-64-1	acetone
123-86-4	n-butyl acetate
110-43-0	heptan-2-one
763-69-9	ethyl 3-ethoxypropionate
1330-20-7	xylene
77-58-7	dibutyltin dilaurate
9038-95-3	OXIRANE,ME, POLYMER
100-41-4	ethylbenzene
822-06-0	hexamethylene-di-isocyanate
19549-80-5	4,6-dimethylheptan-2-one
108-83-8	2,6-dimethylheptan-4-one

· **TSCA new (21st Century Act) (Substances not listed)**

POLYESTER RESIN

· **Proposition 65**

· **Chemicals known to cause cancer:**

1330-20-7	xylene
100-41-4	ethylbenzene

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

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· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogenity categories**

· **EPA (Environmental Protection Agency)**

67-64-1	acetone	I
1330-20-7	xylene	I
100-41-4	ethylbenzene	D

· **TLV (Threshold Limit Value established by ACGIH)**

14807-96-6	Talc	A4
67-64-1	acetone	A4
1330-20-7	xylene	A4
77-58-7	dibutyltin dilaurate	A4
100-41-4	ethylbenzene	A3

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



· **Signal word** Danger

· **Hazard-determining components of labeling:**

HDI Prepolymer
Talc
acetone
POLYESTER RESIN

· **Hazard statements**

H225 Highly flammable liquid and vapor.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317 May cause an allergic skin reaction.
H371 May cause damage to organs.
H335 May cause respiratory irritation.

· **Precautionary statements**

P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ventilating/lighting/equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P260 Do not breathe dust/fume/gas/mist/vapors/spray.

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- P264 Wash thoroughly after handling.
- P270 Do not eat, drink or smoke when using this product.
- P272 Contaminated work clothing must not be allowed out of the workplace.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P284 [In case of inadequate ventilation] wear respiratory protection.
- P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
- P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
- P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P308+P311 IF exposed or concerned: Call a poison center/doctor.
- P362+P364 Take off contaminated clothing and wash it before reuse.
- P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
- P321 Specific treatment (see on this label).
- P337+P313 If eye irritation persists: Get medical advice/attention.
- P342+P311 If experiencing respiratory symptoms: Call a poison center/doctor.
- P363 Wash contaminated clothing before reuse.
- P370+P378 In case of fire: Use for extinction: CO₂, powder or water spray.
- P403+P235 Store in a well-ventilated place. Keep cool.
- P405 Store locked up.
- P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** Environment protection department.

· **Contact:** Rita Joiner (rjoiner@semproducts.com)

· **Date of preparation / last revision** 03/14/2018 / 7

· **Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

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Printing date 03/14/2018

Reviewed on 06/21/2017

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REL: Recommended Exposure Limit
BEI: Biological Exposure Limit
Flam. Liq. 2: Flammable liquids – Category 2
Skin Irrit. 2: Skin corrosion/irritation – Category 2
Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A
Resp. Sens. 1: Respiratory sensitisation – Category 1
Skin Sens. 1: Skin sensitisation – Category 1
STOT SE 2: Specific target organ toxicity (single exposure) – Category 2
*** Data compared to the previous version altered.**

USA